



MRE's 342 TT electrolyzer with twin compressors and purification



Model 342 Triple Twin

Cost for one \$200,000.00
 Requires minor on site assembly on your wired pads

DESCRIPTION

12 kilogram per day Electrolizer with purification to J2719 and compression to 6000 psi MRE's 342 TT electrolyzer with twin compressors and purification option to place inside MRE model 300 custom enclosure at extra cost
 4 plugs each at 240 Volt AC single Phase at 50 amp J2719 fuel quality
 With Certificate of Attestation to CSA Group IR 4-14 **Area class = Non Classified**

ELECTROLYTE

Alkaline = NaOH Sodium Hydroxide at less than .75% by weight Electrolyte 5.5 ounces NaOH to 5 gallons water

HYDROGEN PRODUCTION

Net Production Rate:	211 scfm	If Continuously run at maximum voltage and amperage, output will vary site to site based on available power
scf/hr @ 59 F	339 Nm3/hr	
Nm3/hr @ 0 C	99.5 liters/min	
SLPM @ 59 F	12 kg/24hr	
kg per 24 hours		
H2 stack Delivery Pressure-Nominal:	10.16 barG (150 PSIG) stack	
Power Consumed per kilogram of H2 Gas produced by	48 KWH per Kilogram	48 Kilowatt hours of electricity to
Purity from Stack	99.95%	Third Party Test Preformed
Purity after flowing thru Honey Comb Purifier	99.998%	
Twin dryers w/Silica Gel	Included	
Oxygen Scrubber	Included	
Upgradeability / storage	yes	
Power Consumed per kilogram of H2 Gas produced, purified & compressed to 350 bar		55 kwh per kg. optimized



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WATER REQUIREMENT

Rate at Max, Consumption Rate	.719 Liters/hr or .19 gal/hr.(2.3 gallons/kg.)
de-ionized, distilled or filtered rain water	De-Ionizer and activated charcoal filter included in package
Tanks and stacks total capacity	90 gallons

COOLING SYSTEM

Coolant	Water/Ethylene Glycol
Maximum Coolant Temperature	160F
Average Coolant Temperature	150F
Coolant Flow rate	14 gpm.

ELECTRICAL SPECIFICATIONS 4 separate 240 Volt AC single Phase breakers at 50 amperes

Electrical connection both male and female plug include	60 amp 2 pole 240VAC through a DSN 60 Meltric 60 amp plug with power cut off built in
Automation:	1- TECO PLCs
Average electrolyzer power input each of 3	8,500 watts Varies Based on Site Location Line Voltage and ambient Temp.
Compressor power	1,440 Watts each 70% duty cycle

INTERFACE CONNECTIONS

H2 Product Port	9.525 mm (3/8")
H2 Vent Port	9.525 mm (3/8")
Water Port	12.7 mm (1/2 ")
Coolant Supply and Return Ports	12.7 mm (1/2 ")
Drain Port	12.7 mm (1/2 ")
O2 Vent Port	9.525 mm (3/8")



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CONTROL SYSTEMS

Standard Components	Electrolyzer 3 of 114 cells each Purifier twin Compressors	Features	Fully automated 12kg/day audible and text alarm system 7/7 feedin 30/50 twin piston electric compr Automatic power shutdown Automatic fault detection	Battery Backup for PLC E stop 8 kg onboard storage at 6,000 psi 350 bar J2600 fueling Nozzle
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PLATFORM CHARACTERISTICS

multiple components delivered and assembled on site, main platform is 6.5 feet wide and 4.5 feet deep
Models Total Weight 4,800 pounds

ENVIROMENTAL CONSIDERATIONS

Standard Sitting Location	Indoor ventilated/Sheltered/outdoor
Ambient Temperature Range // operating	electrolyzer operations 33 F to 100 F
Ventilation	Proper ventilation must provided for indoor use at a rate
must add H2 leak & heat detection if place indoors	in accordance with NFPA 2 10.3.2.2.1.6

SAFETY and REGULATORY CONFORMITY

Maximum On-board H2 Inventory at Full Production	.5 kg in separate smaller enclosure
Cabinet Ventilation with Environment	no
Oxygen Flashback arrestor	Yes
200 PSIG Pressure Relief Relief Valves	yes
Temperature Control	Yes
Equipment orientation is part of mandatory training built to codes and standards CSA IR 4-14 that include	ISO 22734-1 & 2, NFPA 2, applicable ASME,

STORAGE

no external storage included, storage may be added at extra cost
expansion port with valve provided to accommodate additional external storage available in six packs of 6 kilograms each

OPTIONS

Increased storage by adding external Storage in 6 kg units up to 24 kg additional On-board H2 leak & heat detection
order extra compressor seals in advance and desiccant and water filters

